

IN THE CLAIMS

Please amend claim 1 as follows:

sub B17
1. (Once amended) A system for forming a pivot, comprising:

a first member;

a second member; and

a pivot structure having a head disposed at one end of the pivot structure, a body connected to the head, a stop and a lip disposed at a generally opposite end of the body from the head, the body extending through the first member and the second member, the first member having a plastically deformed region receiving the head to form a substantially flat surface with the first member, the lip being deformed generally towards the stop to prevent separation of the second member from the first member while enabling relative pivotal motion between the first and the second member.